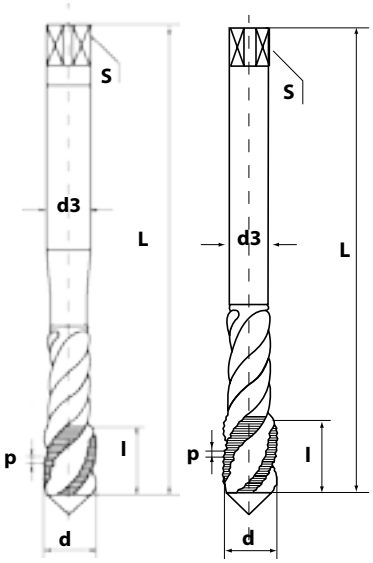
Maschi a macchina
filettatura metrica ISO passo grosso
elica 40° per fori ciechi

Machine taps
ISO metric coarse threads
40° spiral flutes for blind holes



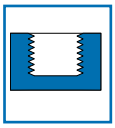
M

DIN 371 ≤ M10

DIN 376 ≥ M12

2,5xD

PM HSS



UN tutti i materiali - *all materials*

VA inox - *stainless steel*

IK lubrificazione interna - *internal cooling*

LINEA

IK

Codice - *Code*

	UN 13712	UN 13722
Materiale - *Material*	PM HSS	PM HSS
Imbocco - *Chamfer*	C R40	C R40
Tolleranza - *Tolerance*	6H	6H
Rivestimento - *Coating*		TiAlN

M d mm	p mm	L mm	l mm	d3 h9 mm	S h12 mm		in stock	in stock
3	0,5	56	5	3,5	2,7	2,5	o	
4	0,7	63	7	4,5	3,4	3,3	o	
5	0,8	70	8	6	4,9	4,2	o	o
6	1	80	10	6	4,9	5	o	o
8	1,25	90	13	8	6,2	6,8	o	o
10	1,5	100	15	10	8	8,5	o	o
12	1,75	110	18	9	7	10,2	o	o
14	2	110	20	11	9	12	o	o
16	2	110	20	12	9	14	o	o
18	2,5	125	25	14	11	15,5	o	o
20	2,5	140	25	16	12	17,5	o	o