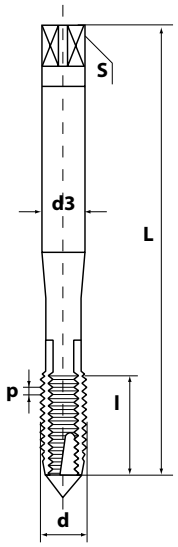
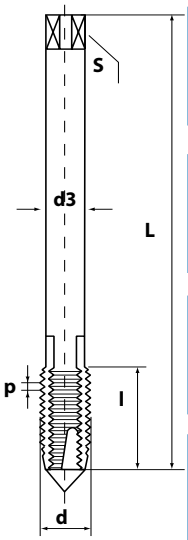
Maschi a macchina
filettatura metrica ISO passo grosso
imbocco corretto per fori passanti

Machine taps
ISO metric coarse threads
spiral pointed for through holes





M

DIN 371 ≤ M10

DIN 376 ≥ M12

3xD

PM HSS

VA inox - *stainless steel*

TI per titanio e leghe - *for titanium and alloys*

SYN per maschiatura rigida - *synchronized*

VA
13740

SYN

VA
13750

TI
13760

Codice - *Code*	13740	13750	13760
Materiale - *Material*	PM HSS	PM HSS	PM HSS
Imbocco - *Chamfer*	B	B	B
Tolleranza - *Tolerance*	6HX	6HX	6HX
Rivestimento - *Coating*	TiCN	TiCN	TiCN

M d mm	p mm	L mm	l mm	d3 h9 mm	S h12 mm		in stock	in stock	in stock
3	0,5	56	9	3,5	2,7	2,5	o	o	o
4	0,7	63	12	4,5	3,4	3,3	o	o	o
5	0,8	70	13	6	4,9	4,2	o	o	o
6	1	80	15	6	4,9	5	o	o	o
8	1,25	90	18	8	6,2	6,8	o	o	o
10	1,5	100	20	10	8	8,5	o	o	o
12	1,75	110	23	9	7	10,2	o	o	o
14	2	110	25	11	9	12	o	o	o
16	2	110	25	12	9	14	o	o	o
18	2,5	125	30	14	11	15,5	o	o	o
20	2,5	140	30	16	12	17,5	o	o	o